

YEAR 9 RES MAT KNOWLEDGE ORGANISER



Finishes

Finishing Natural Timbers

Timbers can be treated with a number of surface finishes these include Paint, Stain, Wax & Varnish. Applying these finishes can:

- Seals the wood to protect the surface from heat and water
- Enhance the grain & surface
- To colour the surface

Finishing Manufactured Boards

Veneer
A sharp blade cuts very thin layers wood called veneer. A layer of veneer can be glued onto less expensive manufactured board to produce a more attractive finish and imitate natural timbers but maintain the properties of a manufactured board.

Lamination
This involves bonding by gluing strips of materials together in layers to create a strong structure. An example of this is wooden beams. If thinner materials are used for lamination the curves can be more complex

timber classification

Processing wood for use in manufacture

Stage 1 - Tree Felling



Stage 2 - Storage



Stage 3 - To Sawmill



Stage 4 - Rough Sawing



Stage 5 - Seasoning



Stage 6 - Cutting to Size



Stage 7 - Manufacturing



HARDWOODS

Hardwoods come from broad-leaved, deciduous trees.

SOFTWOODS

Softwoods come from coniferous trees which are evergreen, needle-leaved, cone-bearing trees, such as cedar, fir and pine

MANUFACTURED BOARDS

Manufactured boards are timber sheets which are produced by gluing wood layers or wood fibres together. Manufactured boards often made use of waste wood materials.

TYPES OF HARDWOOD

ash, beech, birch, cherry, elm, mahogany, oak, sapele and teak.

TYPES OF SOFTWOOD

cedar, fir, pine and spruce.

TYPES OF MANUFACTURED BOARD

plywood, chipboard, blockboard, medium density fibreboard (MDF), and hardboard.

Tools & equipment

HAND FILES



FRETSAW / SCROLL SAW



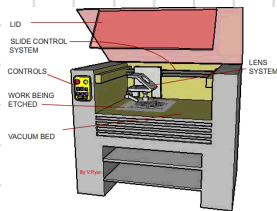
Tenon saw



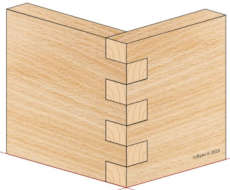
Coping saw



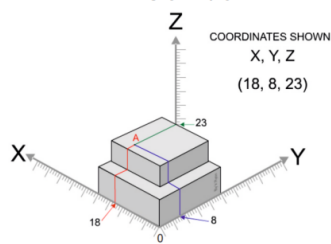
Production methods



FINGER / COMB JOINTS



WHAT IS CAD / CAM?



CAD/CAM

INPUT, PROCESS, OUTPUT

INPUT



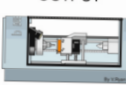
THE COMPUTER IS USED TO INPUT THE DESIGN. SOFTWARE SUCH AS TECHSOFT IS USED TO DRAW THE DESIGN. THE COMPUTER CONNECTS TO THE INTERFACE.

PROCESS



THE INTERFACE PROCESSES THE SIGNALS FROM THE COMPUTER TO A FORM THAT THE CNC MACHINE CAN USE. THE INTERFACE IS CONNECTED TO THE CNC MACHINE.

OUTPUT

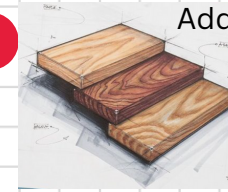


THE SIGNALS FROM THE INTERFACE CONTROLS THE MOVEMENT OF THE CUTTING TOOL. THE DESIGN IS MANUFACTURED ON THE CNC MACHINE.



2D CAD is still an important tool for commercial designers. Graphic design will always be a 2D activity and any project using a laser or knife-cutting CNC machine will need 2D data to work from. 2D shapes are always quick to machine - important in a classroom situation.

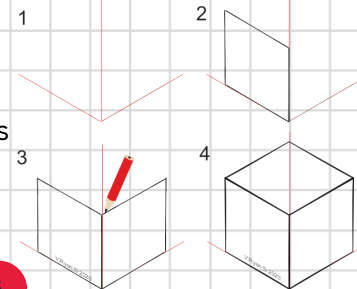
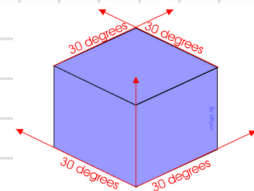
Rendering



Adding shade, texture & tone to make your design look realistic

Isometric drawing

Isometric drawing is way of presenting designs/drawings in three dimensions. In order for a design to appear three dimensional, a 30 degree angle is applied to its sides. The cube opposite, has been drawn in isometric projection.



Ergonomics & Anthropometrics

Anthropometrics are the measurements of the human body that are used by designers.

Ergonomics relates to the design of a product that functions well and is optimised for human use and interaction.

Custom products are designed as 'one-of-a-kind' and made for a specific client.

Scoring is the use of pressure along a line into sheet material in order to make it easier to fold.
Dimensions refer to sizes in a design.
Scale model is a physical representation of a product where sizes are proportionate.